SUMMARY OF PRODUCT CHARACTERISTICS

1 NAME OF THE MEDICINAL PRODUCT

ENANTONE L.P. 3.75 mg

2 QUALITATIVE AND QUANTITATIVE COMPOSITION

For Dual Chamber Pre-filled Syringe (DPS) with a needle (25 G)

Each DPS contains 3.75 mg leuprorelin acetate and 1ml sterile vehicle. The DPS is a dual chamber syringe with white powder in the front chamber and clear, colorless fluid in the rear chamber. For a full list of excipients, see section 6.1.

3 PHARMACEUTICAL FORM

A sterile, lyophilized, white, microsphere powder for subcutaneous or intramuscular injection after reconstitution with the sterile vehicle to provide a 1 month depot injection.

4 CLINICAL PARTICULARS

4.1 Therapeutic indications

- Prostate cancer
 - Metastatic prostate cancer
 - Locally advanced prostate cancer, as an alternative to surgical castration
 - As an adjuvant treatment to radiotherapy in patients with high-risk localized or locally advanced prostate cancer
 - As an adjuvant treatment to radical prostatectomy in patients with locally advanced prostate cancer at high risk of disease progression
- Endometriosis at genital and extragenital localization (From stage I to stage IV)
- Uterine Fibroids (Leiomyomata)
- Central precocious puberty (CPP)

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• Premenopausal breast cancer

4.2 Posology and method of administration

• Treatment with Prostate cancer

After reconstitution, 3.75 mg of leuprorelin acetate (*ENANTONE L.P. 3.75 mg*) is administered **once a month** as a single **subcutaneous or intramuscular injection**.

The majority of patients will respond to a 3.75 mg dose. *ENANTONE* therapy should not be discontinued when remission or improvement occurs. Response to *ENANTONE L.P. 3.75 mg* therapy may be monitored by clinical parameters and by measuring serum levels of testosterone and acid phosphatase. Clinical studies have shown that testosterone levels increased during the first 4 days of treatment in the majority of non-orchidectomised patients. They then decreased and reached castrate levels by 2-4 weeks. Once attained, castrate levels were maintained as long as drug therapy continued. Transient increases in acid phosphatase levels sometimes occur early in the treatment period but usually return to normal or near normal values by the 4th week of treatment.

• Treatment with Endometriosis, Uterine Fibroids and Premenopausal breast cancer

Endometriosis: Usually, for adults, 3.75 mg of leuprorelin acetate (*ENANTONE L.P. 3.75 mg*) is **subcutaneously or intramuscularly** administered **once a month** after reconstitution. However, when the patient's weight is less than 50 kg, 1.88 mg preparation (*ENANTONE L.P. 1.88 mg*) may be used. Treatment should be started during the first five days of the menstrual cycle.

Monotherapy: ENANTONE L.P. 3.75 mg is indicated for management of endometriosis, including pain relief and reduction of endometriosis lesions, for up to six months.

Combination therapy: In two clinical studies, *3.75 mg* leuprorelin was administered monthly for a period of 12 months with concurrent hormonal replacement therapy (norethindrone acetate 5 mg daily) and calcium supplementation.

These studies demonstrated that concurrent hormonal therapy (norethindrone acetate 5 mg daily) was effective in significantly reducing the loss of bone mineral density loss that occurs with leuprorelin treatment, without comprising the efficacy of leuprorelin in relieving symptoms of endometriosis.

Uterine Fibroids: Usually, for adults, 1.88 mg of leuprorelin acetate (*ENANTONE L.P. 1.88 mg*) is **subcutaneously or intramuscularly** administered **once a month**. However, for patients with heavy weight or those with markedly enlarged uterus, 3.75 mg (*ENANTONE L.P. 3.75 mg*) is administered. The administration of this drug should be initiated on the first to fifth day after the start of menstrual period. Recommended duration of therapy with *ENANTONE L.P. 3.75 mg* is up to 3 months. The symptoms associated with uterine fibroids will recur following discontinuation of therapy. If additional treatment with *ENANTONE L.P. 3.75 mg* is contemplated, bone density should be assessed prior to initiation of therapy to ensure that values are within normal limits.

Premenopausal breast cancer: After reconstitution, 3.75 mg of leuprorelin acetate (*ENANTONE L.P.* 3.75 mg) is administered **once a month** as a single **subcutaneous or intramuscular** injection. Bone density should be assessed prior to initiation of therapy and during therapy to ensure that values are within normal limits.

• Treatment with central precocious puberty.

Administer 90-400 μ g/kg of leuprorelin acetate subcutaneously or intramuscularly once a month. The dose may be adjusted according to the patient's response.

4.3 Contraindications

1. Hypersensitivity to leuprorelin, any of the excipients or other synthetic GnRH analogues or GnRH derivatives.

2. Undiagnosed abnormal vaginal bleeding.

3. Use in females who are or may become pregnant while receiving the drug as *ENANTONE L.P.* 3.75 *mg* may cause fetal harm when administered to pregnant females.

4. Use in females who are breast feeding. Because of the lack of data regarding *ENANTONE L.P 3.75 mg* excretion in milk and its potential effects on nursing babies, *ENANTONE L.P. 3.75 mg* should not be used on nursing mother.

4.4 Special warnings and precautions for use

Use immediately after mixing as the suspension settle out very quickly following reconstitution.

All patients, including central precocious puberty patients

Prepare the injectable suspension at the time of use and, after reconstituting, use immediately.

• Depression

There is an increased risk of depression in patients undergoing treatment with leuprorelin and patients should be monitored as appropriate.

• Seizures

Postmarketing reports of seizures have been observed in patients treated with leuprorelin acetate and these events have been reported in both children and adults, and in those with or without a history of epilepsy, seizure disorders or risk factors for seizures.

• Severe cutaneous adverse reactions

Severe cutaneous adverse reactions (SCARs) including Stevens-Johnson Syndrome (SJS) and Toxic Epidermal Necrolysis (TEN) which can be life-threatening or fatal, have been rarely reported with leuprorelin treatment. At the time of prescription patients should be advised of the signs and symptoms and monitored closely for delayed hypersensitivity reactions. If signs and symptoms suggestive of these reactions appear, leuprorelin should be withdrawn immediately and an alternative treatment considered (as appropriate).

Central precocious puberty patients

Before starting treatment with leuprorelin acetate in pubescent pediatric females, pregnancy must be excluded (See Contraindications).

The treatment of children with progressive brain tumours should follow careful individual appraisal of the risks and benefits.

Bone mineral density (BMD) may decrease during GnRH analogue therapy in children with central precocious puberty. However, after cessation of treatment subsequent bone mass accrual is preserved and peak bone mass in late adolescence does not seem to be affected by treatment.

Pseudotumor cerebri / idiopathic intracranial hypertension

Pseudotumor cerebri (PTC)/idiopathic intracranial hypertension has been reported in pediatric patients receiving leuprorelin acetate. Patients should be monitored for signs and symptoms of PTC, including papilledema, headache, blurred vision, diplopia, loss of vision, pain behind the eye or pain

with eye movement, tinnitus, dizziness, and nausea. If PTC is confirmed permanently discontinue use of leuprorelin acetate and treat the patient in accordance with the established treatment guidelines.

Adult patients only

• Metabolic changes and cardiovascular risk

Inhibition of endogenous sex hormone production, such as during androgen deprivation therapy as identified from epidemiological data or estrogen deprivation e.g. in menopausal females, is associated with metabolic changes e.g. reduction in glucose tolerance or aggravation of pre-existing diabetes as well as an increased risk for cardiovascular disease. However, prospective data did not confirm a link between treatment with GnRH analogues and an increase in cardiovascular mortality. Patients at high risk for metabolic change or syndrome, or cardiovascular diseases should be appropriately monitored.

Diabetic patients may require more frequent monitoring of blood glucose during treatment with *ENANTONE L.P. 3.75 mg.*

Bone Mineral Loss

Long-term androgen deprivation either by bilateral orchiectomy or administration of GnRH analogues is associated with increased risk of bone loss which, in patients with additional risk factors, may lead to osteoporosis and increased risk of bone fracture.

Prostate cancer patients only

• Flare phenomenon

In the initial stages of therapy, a transient rise in levels of testosterone, dihydrotestosterone and acid phosphatase may occur. In some cases, this may be associated with a "flare" or exacerbation of the tumor growth resulting in temporary deterioration of the patient's condition. These symptoms usually subside on continuation of therapy.

"Flare" may manifest itself as systemic or neurological symptoms where the carcinoma has metastasized (e.g. to the spine), including bone pain, weakness of lower extremities and paresthesia in some cases. Urinary tract obstruction and hematuria may be observed as consequence of flare of the primary carcinoma.

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In order to reduce the risk of flare, an anti-androgen may be administered beginning 3 days prior to leuprorelin therapy and continuing for the first two to three weeks of treatment. This has been reported to prevent the sequelae of an initial rise in serum testosterone. If an anti-androgen is used over a prolonged period, due attention should be paid to the contraindications and precautions associated with its extended use.

Patients at risk of ureteric obstruction or spinal cord compression should be considered carefully and also be closely supervised in the first few weeks of treatment. These patients should be considered for prophylactic treatment with anti-androgens. Should urological or neurological complications occur, these should be treated by appropriate specific measures.

Whilst the development of pituitary adenomas has been noted in chronic toxicity studies at high doses in some animal species, this has not been observed in long term clinical studies with leuprorelin acetate.

• QT prolongation

Androgen deprivation therapy may prolong the QT interval.

In patients with a history of or risk factors for QT prolongation and in patients receiving concomitant medicinal products that might prolong the QT interval (See Interaction with other medicaments and other forms of interaction) physicians should assess the risks and benefits of each medicinal product, including the potential for Torsade de pointes prior to initiating leuprorelin acetate.

Endometriosis, Uterine fibroids, Breast cancer patients only

- 1. Before starting treatment with *ENANTONE L.P. 3.75 mg*, pregnancy must be excluded (See Contraindications). During the period of the treatment, the patient should be instructed to prevent conception with the use of non-hormonal methods.
- During the early phase of therapy, sex steroids temporarily rise above baseline because of the physiological effect of the drug. Therefore, an increase in clinical signs and symptoms may be observed during the initial days of therapy, but these will dissipate with continued therapy.
- 3. *ENANTONE L.P. 3.75 mg* may cause an increase in uterine cervical resistance, which may result in difficulty in dilating the cervix for intrauterine surgical procedures.
- 4. Prior to administration of leuprorelin acetate, undiagnosed abnormal vaginal bleeding must be investigated, diagnosis confirmed and relevant management initiated.

5. Bone Mineral Loss

Long-term estrogen deprivation by bilateral oophorectomy, ovarian ablation or administration of GnRH analogues is associated with increased risk of bone mineral loss which, in patients with additional risk factors, may lead to osteoporosis and increased risk of bone fracture.

The induced of hypo-estrogenic state results in a loss in bone density over the course of treatment, some of which may not be reversible. The extent of bone demineralization due to hypo-estrogenemia is proportional to time. The generally accepted level of bone loss with GnRH analogues such as *ENANTONE L.P. 3.75 mg* is 5%. During e.g. one six-month treatment period, this bone loss should not be important.

In patients with major risk factors for decreased bone mineral content such as chronic alcohol and/or tobacco use, strong family history of osteoporosis, or chronic use of drugs that can reduce bone mass such as anticonvulsants or corticosteriod, *ENANTONE L.P. 3.75 mg* therapy may pose an additional risk. In these patients, the risks and benefits must be weighed carefully before therapy with *ENANTONE L.P. 3.75 mg* is instituted. This is particularly important in women with uterine fibroids where age related bone loss have already begun to occur.

Endometriosis patients only

 As monotherapy, the duration of administration of leuprorelin acetate should be limited to 6 months, as its use is associated with an increased risk of bone mineral loss. Leuprorelin acetate can however be administered for a period of up to 12 months with concurrent hormonal replacement therapy (norethindrone acetate 5 mg daily). If it is necessary to resume administration of leuprorelin acetate, changes in bone parameters should be closely followed.

Uterine fibroid patients only

1. When considering the preoperative treatment of fibroids, it is mandatory to confirm the diagnosis of fibroids and exclude an ovarian mass, either visually by laparoscopy or by ultrasonography or other investigative technique, as appropriate, before *ENANTONE L.P. 3.75 mg* therapy is instituted.

2. _. The duration of administration of leuprorelin acetate should be limited to 6 months, as its use is associated with an increased risk of bone mineral loss. If it is necessary to resume administration of leuprorelin acetate, changes in bone parameters should be closely followed.

Precaution

Male:

Patients with urinary obstruction and/or patients with metastatic vertebral lesions should begin *ENANTONE L.P. 3.75 mg* therapy under close supervision for the first few weeks of treatment and may have incidences of flare up syndrome.

Female:

Since menstruation should stop with effective doses of *ENANTONE L.P. 3.75 mg*, the patients should notify her physician if regular menstruation persists.

4.5 Interaction with other medicinal products and other forms of interaction

Prostate cancer patients only

Since androgen deprivation treatment may prolong the QT interval, the concomitant use of leuprorelin acetate with medicinal products known to prolong the QT interval or medicinal products able to induce Torsade de pointes such as Class IA (e.g. quinidine, disopyramide) or Class III (e.g. amiodarone, sotalol, dofetilide, ibutilide) antiarrhythmic medicinal products, methadone, moxifloxacin and antipsychotics, should be carefully evaluated (See Special warning and precautions for use).

4.6 Pregnancy, Lactation and Fertility

ENANTONE L.P. 3.75 mg should not be administered to pregnant females or nursing mothers (See Contraindications).

4.7 Effects on ability to drive and use machines

Leuprorelin acetate can influence the ability to drive and use machines due to visual disturbances and dizziness.

4.8 Undesirable effects

The following convention is used for the classification of the frequency of an adverse drug reaction (ADR) and is based on the Council for International Organizations of Medical Sciences (CIOMS) guidelines: very common (\geq 1/10); common (\geq 1/100 to < 1/10); uncommon (\geq 1/1,000 to < 1/100); rare (\geq 1/10,000 to < 1/1,000); very rare (< 1/10,000); not known (cannot #21-Eng Enantone 3.75 mg_CCDS v.21_Hikari_Osaka site Page 8 of 38

be estimated from the available data).

All Patient Populations

Frequency	Very	Common	Uncommon	Rare	Very Rare	Not Known
/ System	Common					
Organ						
Class						
Metabolic						Hepatic
disorders						Steatosis
Psychiatric		Depression,	Mood			
disorders		mood	changes			
		changes	(short term			
		(long term	use of			
		use of	leuprorelin)			
		leuprorelin)				
Nervous					Pituitary	Seizure
system					apoplexy	
disorders					(following	
					initial	
					administration	
					in	
					patients with	
					pituitary	
					adenoma),	
					pituitary	
					hemorrhage	
Skin and						Stevens-
subcutaneous						Johnson
tissue						Syndrome,
disorders						Тохіс
						Epidermal

Frequency	Very	Common	Uncommon	Rare	Very Rare	Not Known
/ System	Common					
Organ						
Class						
						Necrolysis,
						Erythema
						multiforme,
						Bullous
						dermatitis,
						Exfoliative
						dermatitis,
						Acute
						generalized
						exanthematous
						pustulosis,
						Toxic
						skin eruption

All Adult Populations

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
Blood and						Anemia,
lymphatic						leucopenia,
system						thrombocytopenia
disorders						
Immune system						Hypersensitivity,
disorders						including
						anaphylactic

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
						reaction, rash,
						pruritus,
						urticaria,
						wheezing,
						fever and chills
Metabolism and						Metabolic
nutrition						syndrome
disorders						(including
						hypertension,
						dyslipidemia,
						insulin
						resistance,
						abnormal
						glucose
						tolerance)
Vascular	Hot flush					
disorders						
Respiratory,						Interstitial lung
thoracic and						disease
mediastinal						
disorders						
Musculoskeletal		Arthralgia	Myalgia			Bone mineral
and connective						density
tissue disorders						loss, osteoporosis
						(including
						vertebral

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
						body fractures)
General		Edema				
disorders and						
administration						
site conditions						

Adult Females

Frequency	Very	Common	Uncommon	Rare	Very Rare	Not Known
/ System	Common					
Organ						
Class						
Nervous	Headache	Dizziness,				
system		paresthesia				
disorders						
Hepatobiliary			Hepatic			Hepatic
disorders			function test			function
			abnormal,			abnormal
			usually			(including
			transient			jaundice)
Reproductive		Breast				
system and		tenderness				
breast						
disorders						
General		Injection				
disorders and		site reaction				
administration		(e.g				
		induration,				

Frequency	Very	Common	Uncommon	Rare	Very Rare	Not Known
/ System	Common					
Organ						
Class						
site		erythema,				
conditions		pain,				
		abscess,				
		swelling				
		nodules				
		and				
		necrosis				

Additional ADRs in Breast Cancer Patients or at Differing Frequency

Frequency	Very	Common	Uncommon	Rare	Very	Not
/ System	Common				Rare	Known
Organ						
Class						
Metabolism and	Weight					
nutrition	increase,					
disorders	decreased					
	appetite					
Psychiatric		Insomnia				
disorders						
Eye disorders		Visual				
		impairment				
Cardiac		Palpitations				
disorders						
Gastrointestinal	Nausea	Vomiting,				
disorders		diarrhea				
Skin and	Hyperhidrosis	Alopecia				
subcutaneous						

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Frequency	Very	Common	Uncommon	Rare	Very	Not
/ System	Common				Rare	Known
Organ						
Class						
tissue disorders						
Musculoskeletal	Bone pain,					
and connective	muscular					
tissue disorders	weakness					
Reproductive	Vaginal	Vulvovaginitis				
system and	hemorrhage,					
breast	libido					
disorders	decreased,					
	vulvovaginal					
	dryness					
General	Fatigue					
disorders and						
administration						
site conditions						

Additional ADRs in Endometriosis/Uterine Fibroids Patients or at Differing Frequency

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
Metabolism and		Weight	Decreased			
nutrition		increase	appetite			
disorders						
Psychiatric	Insomnia					
disorders						

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
Eye disorders			Visual			
			impairment			
Cardiac			Palpitations			
disorders						
Gastrointestinal		Nausea	Vomiting,			
disorders			diarrhea			
Skin and		Hyperhidrosis	Alopecia			
subcutaneous						
tissue disorders						
Musculoskeletal		Muscular				
and connective		weakness				
tissue disorders						
Reproductive		Breast				Vulvovaginitis,
system and		atrophy,				vaginal
breast		vulvovaginal				hemorrhage,
disorders		dryness				libido
						decreased
General			Fatigue			
disorders and						
administration						
site conditions						

Adult Males

In the initial phase of therapy, a short-term increase, also known as a flare-up, of the sex hormone level occurs (flare phenomenon). Adverse events, which may occur particularly at the

beginning of treatment, include urinary tract obstruction (as urinary symptoms); In patients with spinal cord compression, bone pain, weakness of lower extremities and paresthesia (as

neurologic symptoms) may also occur (see Special Warnings and Special Precautions for Use,

4.4)

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
Metabolism and	Weight	Decreased				
nutrition	increase	appetite				
disorders						
Psychiatric		Insomnia				
disorders						
Nervous system		Headache	Dizziness			
disorders						
Eye disorders						Visual
						impairment
Cardiac						Palpitations,
disorders						QT
						prolongation
						(see Special
						Warnings
						and
						Special
						Precautions
						for Use, 4.4
						and
						Interaction
						with Other
						Medications

Frequency / System Organ Class	Very Common	Common	Uncommon	Rare	Very Rare	Not Known and Other Forms of Interaction,
						4.5)
Gastrointestinal disorders		Nausea	Vomiting, diarrhea			,
Hepatobiliary disorders		Hepatic function abnormal (including jaundice), Hepatic function test abnormal, usually transient				
Skin and subcutaneous tissue disorders	Hyperhidrosis					
Musculoskeletal and connective tissue disorders	Muscular weakness					
Reproductive system and breast disorders	Erectile dysfunction, testicular	Gynecomastia				

Frequency	Very	Common	Uncommon	Rare	Very	Not Known
/ System	Common				Rare	
Organ						
Class						
	atrophy,					
	libido					
	decreased					
General	Injection site					
disorders and	reaction (e.g.					
administration	induration,					
site conditions	erythema,					
	pain,					
	abscess,					
	swelling,					
	nodules and					
	necrosis),					
	fatigue					

Pediatric Patients

In the initial phase of therapy, a short-term increase, also known as a flare-up, of the sex hormone level occurs, followed by a decrease to values within the pre-pubertal range. Due to this pharmacological effect, adverse events may occur particularly at the beginning of treatment.

Frequency	Very	Common	Uncommon	Rare	Very Rare	Not
/ System	Common					Known
Organ						
Class						
Immune system					Hypersensitivity,	
disorders					anaphylactic	
					reaction, rash,	
					pruritus,	
					urticaria,	

			wheezing, fever	
			and chills	
Nervous system	Headache	Pseudotumor		
disorders		cerebri /		
		idiopathic		
		intracranial		
		hypertension		
Gastrointestinal	Abdominal			
disorders	pain,			
	nausea,			
	vomiting			
Skin and	Acne			
subcutaneous				
tissue disorders				
Musculoskeletal				Myalgia
and connective				
tissue disorders				
Reproductive	Vaginal			
system and	hemorrhage,**			
breast	Vaginal			
disorders	discharge			
General	Injection site			
disorders and	reaction (e.g.			
administration	induration,			
site conditions	erythema,			
	pain,			
	abscess,			
	swelling,			
	nodules and			
	necrosis)			

**In general, the occurrence of vaginal spotting with continued treatment (subsequent to possible withdrawal bleeding in the first month of treatment), should be assessed as a sign of potential under-dosage. Pituitary suppression should then be determined by a luteinizing hormone-releasing hormone (LHRH) stimulation test.

4.9 Overdose

There is no clinical experience with the effects of an acute overdose of leuprorelin acetate. In animal studies, doses of up to 500 times the recommended human dose resulted in dyspnea, decreased activity and local irritation at the injection sites. In cases of overdosage, the patients should be monitored closely and management should be symptomatic and supportive.

5 Pharmacological properties

5.1 Pharmacodynamic properties

Enantone LP 3.75mg contains leuprorelin acetate, a synthetic nonapeptide analogue of naturally occurring gonadotrophin releasing hormone (GnRH) which possesses greater potency than the natural hormone. Leuprorelin acetate is a peptide and therefore unrelated to the steroids. Chronic administration results in an inhibition of gonadotrophin production and subsequent suppression of ovarian and testicular steroid secretion. This effect is reversible on discontinuation of therapy. Administration of leuprorelin acetate results in an initial increase in circulating levels of gonadotrophins which leads to a transient increase in gonadal steroid levels in both men and women. Continued administration of leuprorelin acetate results in a decrease of gonadotrophin and sex steroid levels. In men serum testosterone levels, initially raised in response to early luteinising hormone (LH) release, fall to castrate levels in about 2-4 weeks.

Leuprorelin acetate is inactive when given orally.

In children:

Reversible suppression of pituitary gonadotropin release occurs, with a subsequent decrease in oestradiol (E2) or testosterone levels to values in the pre-pubertal range.

Initial gonadal stimulation (flare-up) may cause vaginal bleeding in girls who are already postmenarchal at start of treatment. Withdrawal bleeding may occur at the start of treatment. The bleeding normally stops as treatment continues.

The following therapeutic effects can be demonstrated:

- Suppression of basal and stimulated gonadotropin levels to pre-pubertal levels;

- Suppression of prematurely increased sexual hormone levels to pre-pubertal levels and arrest of premature menstruation;

- Arrest/involution of somatic pubertal development (Tanner stages);

- Improvement/normalisation of the ratio of chronological age to bone age;

- Prevention of progressive bone age acceleration;

- Decrease of growth velocity and its normalization;

- Increase in final height.

Treatment result is the suppression of the pathologically, prematurely activated hypothalamicpituitary-gonadal axis according to pre-pubertal age.

In a long-term clinical trial in children treated with leuprorelin at doses up to 15mg monthly for > 4 years resumption of pubertal progression were observed after cessation of treatment. Follow up of 20 female subjects to adulthood showed normal menstrual cycles in 80% and 12 pregnancies in 7 of the 20 subjects including multiple pregnancies for 4 subjects

Clinical Studies

A randomised, open-label, comparative multi-centre study in patients with prostate cancer was performed to compare the efficacy and safety of the 3.75 mg and 11.25 mg depots of leuprorelin. 48% of patients included had locally advanced disease (T3N0M0), 52% of patients had metastatic disease. Mean serum testosterone level fell below the threshold for chemical castration (0.5 ng/ml) at one month

of treatment, continuing to decrease thereafter and stabilising at a value below the castration threshold. The decline in serum PSA mirrored that of serum testosterone in both groups.

In an open, prospective clinical trial involving 205 patients receiving 3.75mg leuprorelin on a monthly basis as treatment for metastatic prostate cancer, the long-term efficacy and safety of leuprorelin was assessed. Testosterone levels were maintained below the castrate threshold over the 63-month follow up period. Median survival time exceeded 42.5 months for those receiving monotherapy and 30.9 months for those receiving leuprorelin in combination with anti-androgens (this difference relating to baseline differences between groups)

In a meta-analysis involving prostate cancer patients primarily with metastatic disease, no statistically significant difference in survival was found for patients treated with GnRH analogues compared with patients treated with orchidectomy.

In another randomised, open-label, multi-centre comparative trial, in prostate cancer patients leuprorelin in combination with flutamide has been shown to significantly improve disease-free survival and overall survival when used as an adjuvant therapy to radiotherapy in 88 patients with high-risk localised (T1-T2 and PSA of at least 10 ng/mL or a Gleason score of at least 7), or locally advanced (T3-T4) prostate cancer. The optimum duration of adjuvant therapy has not been established. This US study used a higher dose of leuprorelin (7.5mg/month) which is therapeutically equivalent to the European licensed dose.

The use of a GnRH agonist may be considered after prostatectomy in selected patients considered at high risk of disease progression. There are no disease-free survival data or survival data with leuprorelin in this setting.

5.2 Pharmacokinetic properties

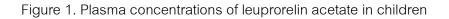
Studies show that single intramuscular or subcutaneous doses of leuprorelin acetate over the dose range 3.75 to 15 mg results in detectable levels of leuprorelin acetate for more than 28 days, good bioavailability, a consistent and predictable pharmacokinetic profile, and biological efficacy at plasma levels of less than 0.5 ng/ml. The pharmacokinetic profile is similar to that seen in animal studies using the compound, with an initial high level of drug released from the microcapsules during reconstitution and injection followed by a plateau over a 2-3 week period before levels gradually

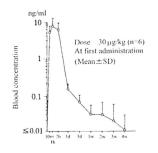
become undetectable. There appears to be no significant difference between the routes of administration (im vs sc) in biological effectiveness or pharmacokinetics.

The metabolism, distribution and excretion of leuprorelin acetate in humans have not been fully determined

Children with Central Precocious Puberty (CPP)

Following a single subcutaneous administration of leuprorelin acetate 1 month depot at a dosage of 30 mcg/kg body-weight, peak serum levels of 7.81 ± 3.59 ng/mL were attained at about 1 hour after administration. Serum levels declined rapidly to 0.15 ± 0.06 ng/mL by day 1 after administration and remained below 0.07 ng/mL from day 3 for 4 weeks (Figure 1). The AUC 0-672 was 105.78 ± 52.40 ng.hr/mL.





5.3 Preclinical safety data

Animal studies have shown that leuprorelin acetate has a high acute safety factor. No major overt toxicological problems have been seen during repeated administration. Whilst the development of pituitary adenomas has been noted in chronic toxicity studies at high doses in some animal species, this has not been observed in long-term clinical studies. No evidence of mutagenicity or teratogenicity has been shown. Animal reproductive studies showed increased foetal mortality and decreased foetal weights reflecting the pharmacological effects of this GnRH agonist

6 Pharmaceutical particulars

6.1 List of excipients

PLGA-W [CoPoly (DL-Lactic acid / Glycolic acid) 75:25 mol%], Mannitol, Methylene Chloride, Polyvinyl Alcohol, Water for injection, Carboxymethylcellulose Sodium ແລະ Polysorbate 80

6.2 Incompatibilities

No other fluid other than the sterile vehicle provided for ENANTONE L.P. 3.75 mg can be used for the reconstitution of ENANTONE L.P. 3.75 mg powder.

6.3 Shelf life

See on carton package

6.4 Special precautions for storage

Store below (30[°]C) avoiding heat, light. Protect from freezing.

After the expiry date indicated on the labeling, out of date product should be discarded.

6.5 Nature and contents of container

Dual chamber pre-filled syringe (DPS) with a needle (25 G)

6.6 Special precautions for disposal and other handling

INSTRUCTIONS FOR USE

ENANTONE is supplied as a dual-chamber prefilled syringe for injection.

This Instructions for Use contains information on how to reconstitute and inject ENANTONE

Important Information:

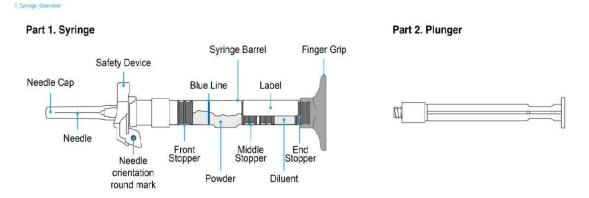
- **Do not** use if medication is expired.
- **Do not** use if syringe or packaging appears damaged.
- **Do not** use the syringe if the powder appears clumped or caked.

#21-Eng Enantone 3.75 mg_CCDS v.21_Hikari_Osaka site

- **Do not** use the syringe if the powder or diluent appears discolored.
- Storage Conditions:
- Keep the dual-chamber syringe in the outer carton in order to protect from light.
- Hold the syringe upright (with the needle side up) throughout entire preparation to prevent

leakage. If leaking occurs, the dose should not be administered.

- Use immediately after mixing as the suspension settles out very quickly following reconstitution.
- This medication may be injected intramuscularly subcutaneously.



Parts Overview

The device may have the plunger already attached to the syringe.

Preparation

1. Wash hands before opening the syringe package. (Figure 1)

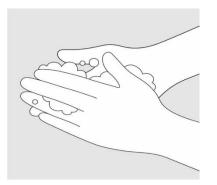


Figure 1: Wash hands Reconstitution

2. Open package and remove the syringe (Parts Overview Part 1). (Figure 2)

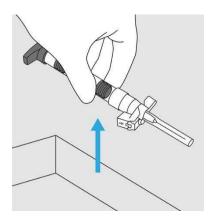


Figure 2: Remove Syringe

- 3. Check the expiration date printed on the syringe, and the powder and diluent in the syringe barrel. The powder should be white and dry, and the diluent should be clear.
- 4. Inspect the syringe for any damage. (Figure 3)

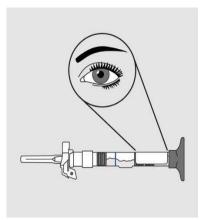


Figure 3: Inspect Syringe

- a. Do not use the syringe if the expiration date has passed.
- b. Do not use the syringe if the powder appears clumped or caked.
- c. Do not use the syringe if powder or diluent appear discolored.
- d. Do not use the syringe if any part of it is damaged.
- Gently tap the syringe to remove any lumps and release any powder stuck on the syringe walls. (Figure 4)

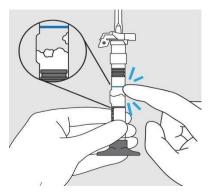


Figure 4: Check Powder

6. Remove the plunger (part 2) from the package. (Figure 5)

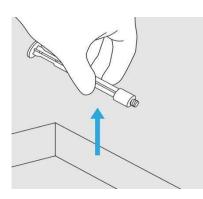


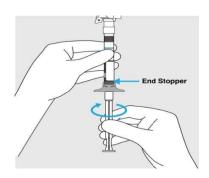
Figure 5: Remove plunger

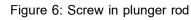
7. Screw the plunger rod into the bottom of the syringe until the end stopper begins to rotate.

(Figure 6)

a. Do not twist or pull the plunger rod back once it has been attached.

Package insert Thailand Import





- 8. Without removing the needle cap, twist the needle to the right (clockwise) to ensure it is secured tightly. (Figure 7)
 - a. Do not remove needle cap until you are ready to inject.

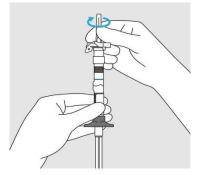


Figure 7: Twist needle to tighten

- 9. Holding the syringe upright, release the diluents by slowly pushing the plunger until the middle stopper reaches the blue line in the middle of the syringe. You should see the diluent flowing into the interior chamber above the blue line. (Figure 8)
 - a. Do not remove the needle cap before releasing the diluent.
 - b. **Do not** push the plunger too quickly or push past the blue line as these actions may cause leaking.
 - c. Do not withdraw plunger again.

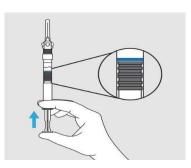


Figure 8: Release diluent

- 10. Gently tap the syringe against the palm of your hand to mix the powder and diluent until it forms a uniform suspension. When properly mixed, the suspension should appear milky with no visible lumps. (Figure 9)
 - a. If particles stick to the stopper during mixing, dislodge them by gently tapping the syringe with your finger.
 - b. Avoid hard tapping or shaking to prevent the generation of bubbles.
 - c. Use immediately after mixing as the suspension settles out very quickly following reconstitution.



Figure 9: Tap syringe against palm to mix

- 11. Remove the needle cap by pulling it straight upwards. (Figure 10)
 - a. Do not twist the needle cap.



Figure 10: Pull upwards without twisting to remove needle cap

12. Prime the syringe by pushing the plunger upward until all air has been expelled from the

syringe. (Figure 11)

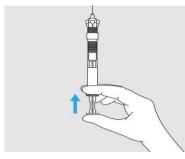


Figure 11: Push plunger to prime syringe

13. The syringe is now ready for injection. Use immediately as the suspension settles out very quickly following reconstitution.

Intramuscular Administration

 Choose the injection site. Intramuscular injection sites include shoulder (deltoid), upper buttock (ventrogluteal), and thigh. (Figure 12)

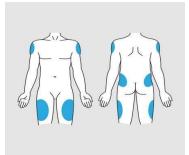


Figure 12: Intramuscular injection sites

- 2. Clean the skin at the injection site with an alcohol swab and allow to air-dry.
 - a. Do not inject at a location where the skin is red, swollen, scarred, or damaged.
 - b. Do not use the same injection site for more than one injection consecutively.
- Gently pull the skin at the injection site taut and insert needle at a 90° or 180° angle. Before
 inserting the needle, check the orientation of the safety device. The arrow on the safety device
 should be pointed towards the patient, with the round mark directed upward. (Figure 13)

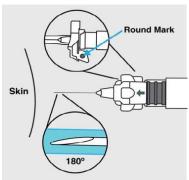


Figure 13: Pull skin taut and insert needle

 Once the needle has been inserted, aspirate the needle by pulling the plunger backward for 5–10 seconds. Care should be taken to avoid inadvertent injection into a blood vessel. If blood is visible in the needle barrel, stop the injection and withdraw the needle immediately. (Figure 14)

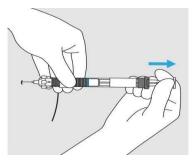


Figure 14: Pull plunger backward to aspirate

- Push the plunger all the way down slowly until entire contents of the syringe have been injected. Pull needle straight out at the same angle it was inserted, then use clean gauze to apply gentle pressure. (Figure 15)
 - a. Do not rub the injection site.
 - b. Do not recap the needle after injection.

Figure 15: Push plunger to inject

6. When injection is complete, withdraw the needle from the patient. Immediately activate the safety device by pressing upward from just below the arrow until a "CLICK" is heard or felt and the needle is fully covered. (Figure 16)

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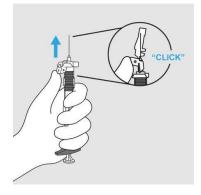


Figure 16: Activate safety device

Subcutaneous Administration

- Choose the injection site. Subcutaneous injection sites include stomach area (abdomen), thighs, upper arms, and buttock. (Figure 12).
- 2. Clean the skin at the injection site with an alcohol swab and allow to air-dry.
 - a. Do not inject at a location where the skin is red, swollen, scarred, or damaged.
 - b. Do not use the same injection site for more than one injection consecutively.

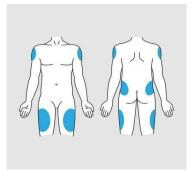


Figure 12: Subcutaneous injection sites

Pinch a 2.5cm section of skin between your fingers and insert needle at a 30° – 90° angle.
 Before inserting the needle, check the orientation of the safety device. The arrow on the safety device should be pointed towards the patient, with the round mark directed upward. (Figure 13)

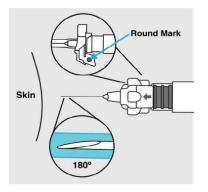


Figure 13: Pinch skin and insert needle

- Push the plunger all the way down slowly until the entire contents of the syringe have been injected. Pull needle straight out at the same angle it was inserted, then use clean gauze to apply gentle pressure. (Figure 14)
 - a. Do not rub the injection site.
 - b. Do not recap the needle after injection.

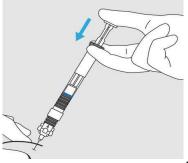
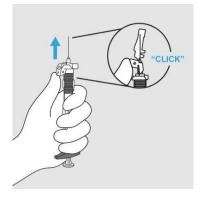
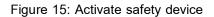


Figure 14: Push plunger to inject

5. When the injection is complete, withdraw the needle from the patient. Immediately activate the safety device by pressing upward from just below the arrow until a "CLICK" is heard or felt and the needle is fully covered. (Figure 15)

Package insert Thailand Import





Intramuscular and Subcutaneous Administration

- Choose the injection site. Intramuscular injection sites include shoulder (deltoid), upper buttock (ventrogluteal), and thigh. (Figure 12) Subcutaneous injection sites include stomach area (abdomen), thighs, upper arms, and buttock. (Figure 13)
- 2. Clean the skin at the injection site with an alcohol swab and allow to air-dry.
 - a. Do not inject at a location where the skin is red, swollen, scarred, or damaged.
 - b. Do not use the same injection site for more than one injection consecutively.

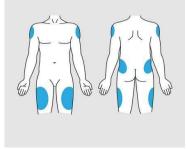


Figure 12: Intramuscular injection sites

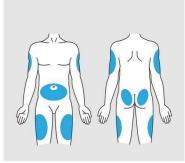


Figure 13: Subcutaneous injection sites

- 3. For intramuscular injection:
 - a. Gently pull the skin at the injection site taut and insert needle at a 90° or 180° angle to the skin. Before inserting the needle, check the orientation of the safety device. The arrow on the safety device should be pointed towards the patient, with the round mark directed upward. (Figure 14)

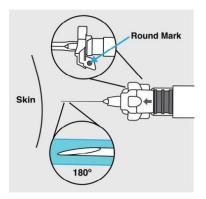


Figure 14: Pull skin taut and insert needle

b. Once the needle has been inserted, aspirate the needle by pulling the plunger backward for 5–10 seconds. Care should be taken to avoid inadvertent injection into a blood vessel.
If blood is visible in the needle barrel, stop the injection and withdraw the needle immediately. (Figure 15)

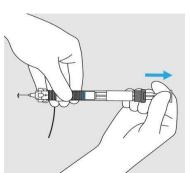


Figure 15: Pull plunger backward to aspirate

- c. Push the plunger all the way down slowly until entire contents of the syringe have been injected. Pull needle straight out at the same angle it was inserted, then use clean gauze to apply gentle pressure. (Figure 16)
 - i. Do not rub the injection site.
 - ii. Do not recap the needle after injection.

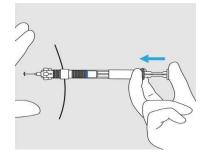


Figure 16: Push plunger to inject

d. When injection is complete, withdraw the needle from the patient. Immediately activate the safety device by pressing upward from just below the arrow until a "CLICK" is heard or felt and the needle is fully covered. (Figure 16)

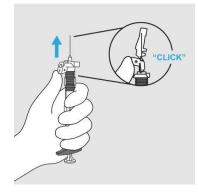


Figure 16: Activate safety device

- 4. For Subcutaneous Injection:
 - a. Pinch a 2.5cm section of skin between your fingers and insert needle at a 30° 90° angle. Before inserting the needle, check the orientation of the safety device. The arrow on the safety device should be pointed towards the patient, with the round mark directed upward. (Figure 17)

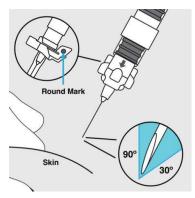


Figure 17: Pinch skin and insert needle

- Push the plunger all the way down slowly until the entire contents of the syringe have been injected. Pull needle straight out at the same angle it was inserted, then use clean gauze to apply gentle pressure. (Figure 18)
 - i. Do not rub the injection site.
 - ii. Do not recap the needle after injection.



Figure 18: Push plunger to inject

c. When the injection is complete, withdraw the needle from the patient. Immediately activate the

safety device by pressing upward from just below the arrow until a "CLICK" is heard or felt and the needle is fully covered. (Figure 19)

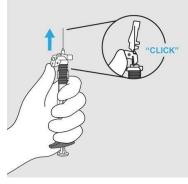


Figure 19: Activate safety device Storing Disposing of ENANTONE

Dispose of the used device in the appropriate sharp's container in accordance with your local standard procedure.

7 Marketing authorization holder

Manufactured by: Takeda Pharmaceutical Company Limited, Hikari Plant, Yamaguchi, Japan Or

Manufactured by: Takeda Pharmaceutical Company Limited, Osaka Plant, Osaka, Japan Packed by: Takeda Pharmaceutical Company Limited, Hikari Plant, Yamaguchi, Japan

Imported by: Takeda (Thailand), Ltd. Bangkok, Thailand

8 Marketing authorization Numbers

Reg.No. 1C 96/48 (N)

9 Date of authorization

18 Nov 2005

10 Date of revision of the text

Nov 2024